

PROKÖTE™

Rod Building Thread Finish

The Difference is

CLEAR

Highest UV Protection



Extended Working Time



Ultimate Clarity



Medium Build Viscosity

www.proproducts.us

STEP
1

Begin by withdrawing equal parts of both Hardener and Resin using syringes (never measure using mixing cups as they are not as accurate). 3ml from each syringe is the minimum quantity recommended for assurance of a proper mix. Inject both hardener and resin into a mixing container.



STEP
2



Begin to mix the 2 parts together. Mix slowly to minimize bubbles. Observe the epoxy as you mix. You will see it turn cloudy. As you continue mixing ProKöte™ the appearance will change from cloudy to marbled. Continue mixing.

STEP
3

Continue to mix until the marbling is gone and the epoxy is clear. This procedure will take a minimum of 3 minutes.



STEP
4

For the best results, pour the mixed ProKöte™ onto a flat surface such as a tin foil tray. This will increase the working time of the finish and release any bubbles that were trapped during the mixing process.



STEP
5



ProKöte™ is a self-leveling finish and needs to be applied to a turning rod. For best results apply ProKöte™ at 70-80° F. At this temperature you will have approximately 30-45 minutes of working time. Begin by using a ¼" brush or a ¼" spatula to apply ProKöte™ to the rod. As the rod turns, apply ProKöte™ to the threads and allow it to self-level with the turning of the rod.

STEP
6

If you encounter air bubbles at this time, ignore them as they will burst on their own. If there are any stubborn bubbles that do not disappear after you have completed the application, you can use the heat from the flame of an alcohol lamp to remove any remaining bubbles. Only use denatured alcohol in lamp and do not apply flame directly to epoxy, as too much heat can generate more air bubbles.



STEP
7

ProKöte™ will gel in 4-6 hours depending on the ambient temperature. ProKöte™ will be fully cured and ready for use in 24 hours. Drying times vary depending on humidity and ambient temperature. If a 2nd coat is desired, apply it after 24 hours but no longer than 5 days after the first. If a longer time has elapsed between coats, buff the first coat thoroughly with Scotch-Bright before applying additional coats.

